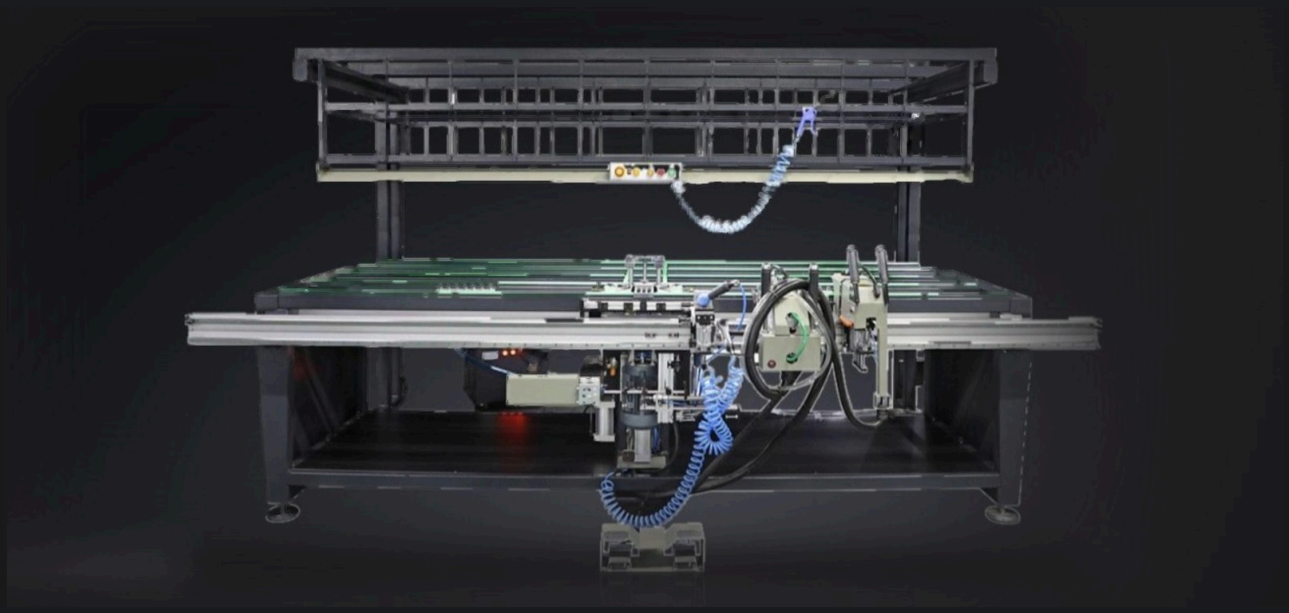
OZ MACHINE USA

SAS I

Sash Assembling Station



Fast, consistent installation of single and double opening hardware on sash profiles. Automatic centering and measuring replace the tape, pencil, jig and template; drilling, punching and screwing are done at one station.

3 drills	Auto	98 7/16"
Latch drill group	Screwing & screw feed	Max. sash width

KEY FEATURES

- + Automatic sash centering
- + Automatic espagnolette and scissor measuring
- + Espagnolette channel milling units
- + Espagnolette and scissor cutting punch
- + Laser screw alignment
- + Hinge drilling group, accessory shelf

WATCH IT RUN
SAS I video on the Oz Machine USA YouTube channel
youtu.be/OwwPomd6zRc

Air
100 psi · 8.8 ft³/cycle

Voltage
220V, 60 Hz

TECHNICAL DATA

SAS I Sash Assembling Station

OZ MACHINE USA

SASH DIMENSIONS

Sash size A, min. / max.	11 13/16" / 98 7/16"
Sash size B, min. / max.	2" / 4 15/16"
Profile width a, min. / max.	1 3/16" / 4 1/8"

STATIONS

Sash assembling table	●
Automatic sash centering	●
Automatic espagnolette and scissor measuring	●
Espagnolette and scissor cutting punch	●
Fully automatic screwing, automatic screw feed	●
Laser screw alignment	●
Triple latch drill group	●
Semi-automatic adjustable hinge drilling, manual hinge group	●
Espagnolette channel milling units	●
Accessory shelf	●

● Standard ○ Optional

SCREWS

Screw d, min.	1/8" x 5/8"
Screw D, min.	3/16" x 1 1/2"

AIR & ELECTRICAL

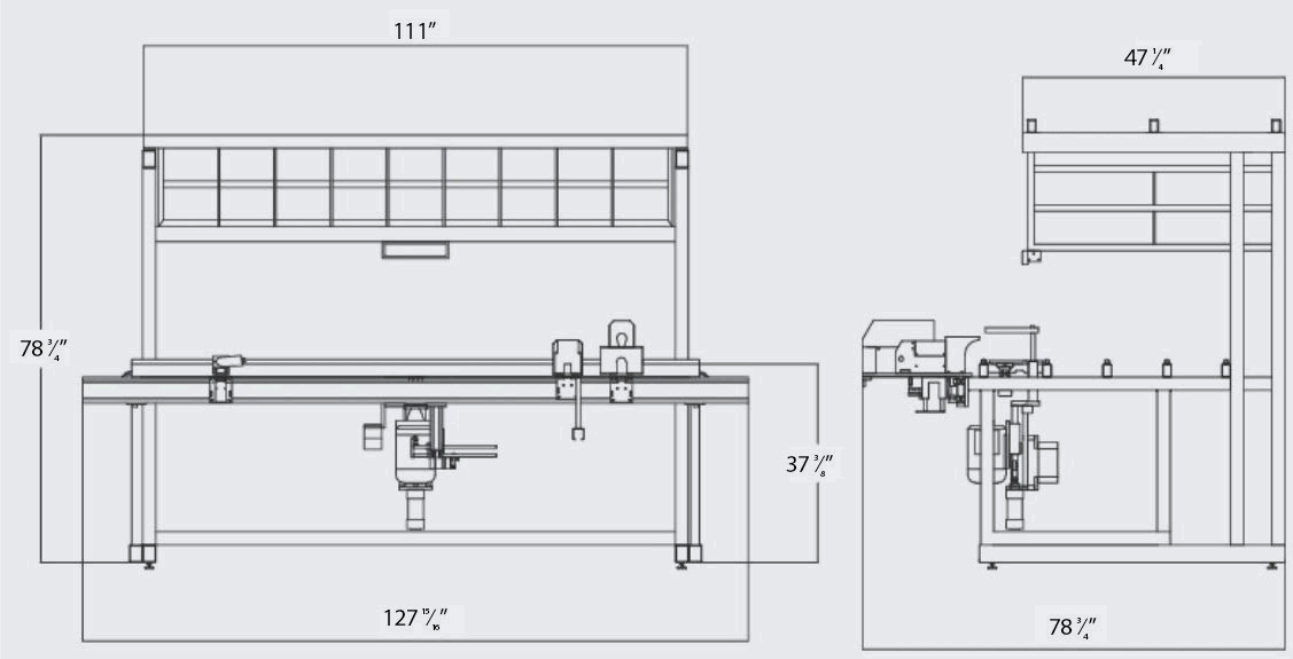
Power / current	3 kW / 8 A
Voltage	220V, 60 Hz
Air pressure	100 psi
Air consumption	8.8 ft³/cycle

DIMENSIONS & WEIGHT

Machine size, l x w x h	128 x 79 x 80"
Weight	1,609 lb

SAS I Sash Assembling Station

LAYOUT PLAN

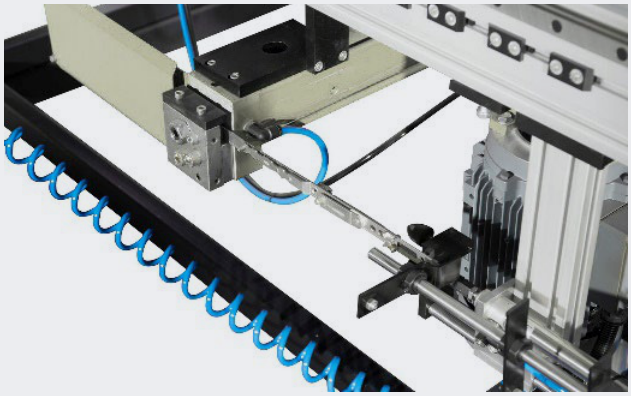


Dimensions in inches.

SCREWING UNIT



LATCH DRILL GROUP



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Product data, descriptions and illustrations may change without prior notice.